



Rynite® 408 NC010

THERMOPLASTIC POLYESTER RESIN

Rynite® 408 NC010是一种30% 玻纤增强, 增韧, PET具有优异的抗冲击性

总说明

树脂鉴别	PET-IGF30	ISO 1043
制品标识码	>PET-IGF30<	ISO 11469

流变性能

模塑收缩率, 平行	0.2 %	ISO 294-4, 2577
模塑收缩率, 垂直	0.8 %	ISO 294-4, 2577
模塑收缩率	0.25 %	ISO 294-4
模塑收缩率	0.1 %	ISO 294-4

机械性能

拉伸模量	9300 MPa	ISO 527-1/-2
断裂应力	125 MPa	ISO 527-1/-2
断裂伸长率	3.3 %	ISO 527-1/-2
弯曲模量	8300 MPa	ISO 178
压缩强度	150 MPa	ISO 604
简支梁无缺口冲击强度, +23°C	70 kJ/m ²	ISO 179/1eU
简支梁无缺口冲击强度, -30°C	86 kJ/m ²	ISO 179/1eU
简支梁缺口冲击强度, +23°C	14 kJ/m ²	ISO 179/1eA
简支梁缺口冲击强度, -30°C	12 kJ/m ²	ISO 179/1eA
洛氏硬度	70 -	ISO 2039-2
洛氏硬度, Rockwell	115 -	ISO 2039-2
Poisson's ratio	0.34 -	

热性能

熔融温度, 10°C/min	250 °C	ISO 11357-1/-3
玻璃化转变温度, 10°C/min	60 °C	ISO 11357-1/-2
热变形温度, 1.80 MPa	220 °C	ISO 75-1/-2
热变形温度, 0.45 MPa	237 °C	ISO 75-1/-2
线膨胀系数, 平行	15 E-6/K	ISO 11359-1/-2
线膨胀系数, 垂直	85 E-6/K	ISO 11359-1/-2
相对温度指数, 电气性能, 0.75mm	140 °C	UL 746B
相对温度指数, 电气性能, 1.5mm	140 °C	UL 746B
相对温度指数, 电气性能, 3mm	140 °C	UL 746B
相对温度指数, 冲击, 0.75mm	140 °C	UL 746B
相对温度指数, 冲击, 1.5mm	140 °C	UL 746B
相对温度指数, 冲击, 3mm	140 °C	UL 746B
相对温度指数, 强度, 0.75mm	140 °C	UL 746B
相对温度指数, 强度, 1.5mm	140 °C	UL 746B

Rynite[®] 408 NC010

THERMOPLASTIC POLYESTER RESIN

相对温度指数, 强度, 3mm 140 °C UL 746B

燃烧性能

1.5mm名义厚度时的燃烧性	HB class	IEC 60695-11-10
测试用试样的厚度	1.5 mm	IEC 60695-11-10
UL注册	yes -	UL 94
厚度为h时的燃烧性	HB class	IEC 60695-11-10
测试用试样的厚度	0.75 mm	IEC 60695-11-10
UL注册	yes -	UL 94
燃烧性 - 氧指数	22 %	ISO 4589-1/-2
灼热丝燃烧指数, 0.4mm	700 °C	IEC 60695-2-12
灼热丝燃烧指数, 0.75mm	700 °C	IEC 60695-2-12
灼热丝燃烧指数, 1mm	700 °C	IEC 60695-2-12
灼热丝燃烧指数, 1.5mm	700 °C	IEC 60695-2-12
灼热丝燃烧指数, 3mm	800 °C	IEC 60695-2-12
灼热丝起燃温度, 0.75mm	700 °C	IEC 60695-2-13
灼热丝起燃温度, 0.4mm	700 °C	IEC 60695-2-12
灼热丝起燃温度, 1mm	700 °C	IEC 60695-2-13
灼热丝起燃温度, 1.5mm	700 °C	IEC 60695-2-13
灼热丝起燃温度, 3mm	800 °C	IEC 60695-2-13
灼热丝温度, 无火, 0.75mm	700 °C	IEC 60335-1
灼热丝温度, 无火, 1mm	700 °C	IEC 60335-1
灼热丝温度, 无火, 1.5mm	700 °C	IEC 60335-1
灼热丝温度, 无火, 3mm	800 °C	IEC 60335-1
FMVSS Class	B -	ISO 3795 (FMVSS 302)
燃烧速率, 厚度: 1毫米	24 mm/min	ISO 3795 (FMVSS 302)

电性能

相对介电常数, 1MHz	3.3 -	IEC 62631-2-1
介质损耗因子, 1MHz	150 E-4	IEC 62631-2-1
体积电阻率	1E13 Ohm.m	IEC 62631-3-1
表面电阻率	1E14 Ohm	IEC 62631-3-2
介电强度	43 kV/mm	IEC 60243-1

其它性能

密度 1490 kg/m³ ISO 1183

注塑

建议干燥	是
干燥温度	120 °C
干燥时间, 除湿干燥机	4 - 6 h
加工前水分含量	≤ 0.02 ^[1] %
最优熔体温度	285 °C
注塑 熔体温度	270 °C



Rynite® 408 NC010

THERMOPLASTIC POLYESTER RESIN

注塑 熔体温度	290 °C
螺杆最大切线速度	0.2 m/s
最优模具温度	95 °C
模具温度	75 °C
模具温度	95 °C
保压范围	≥ 80 MPa
保压时间	4 s/mm
背压	As low as possible MPa
喷射温度	170 °C

[1]: At levels above 0.02%, strength and toughness will decrease, even though parts may not exhibit surface defects.

典型数据

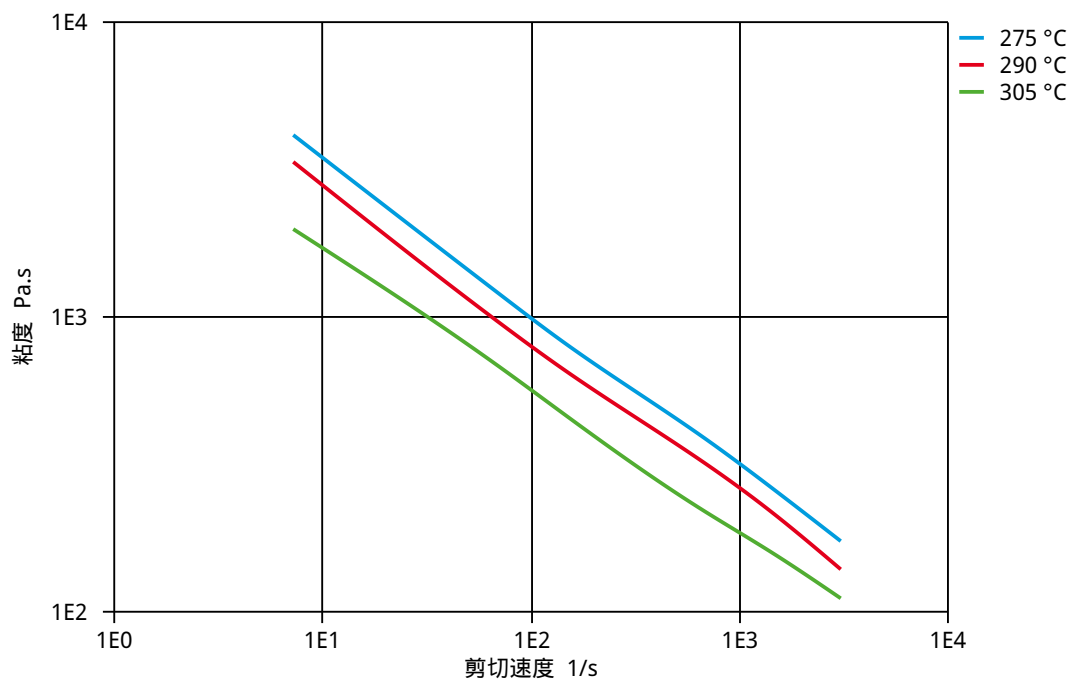
添加剂

脱模助剂

Rynite[®] 408 NC010

THERMOPLASTIC POLYESTER RESIN

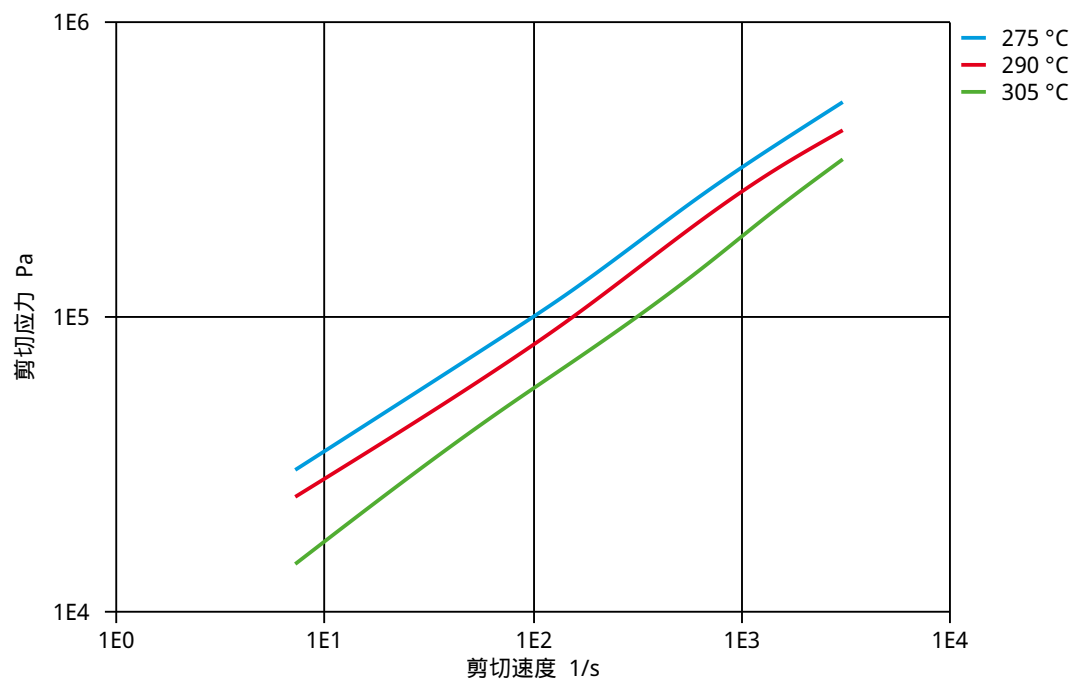
粘度 - 剪切速度



Rynite[®] 408 NC010

THERMOPLASTIC POLYESTER RESIN

剪切应力 - 剪切速度

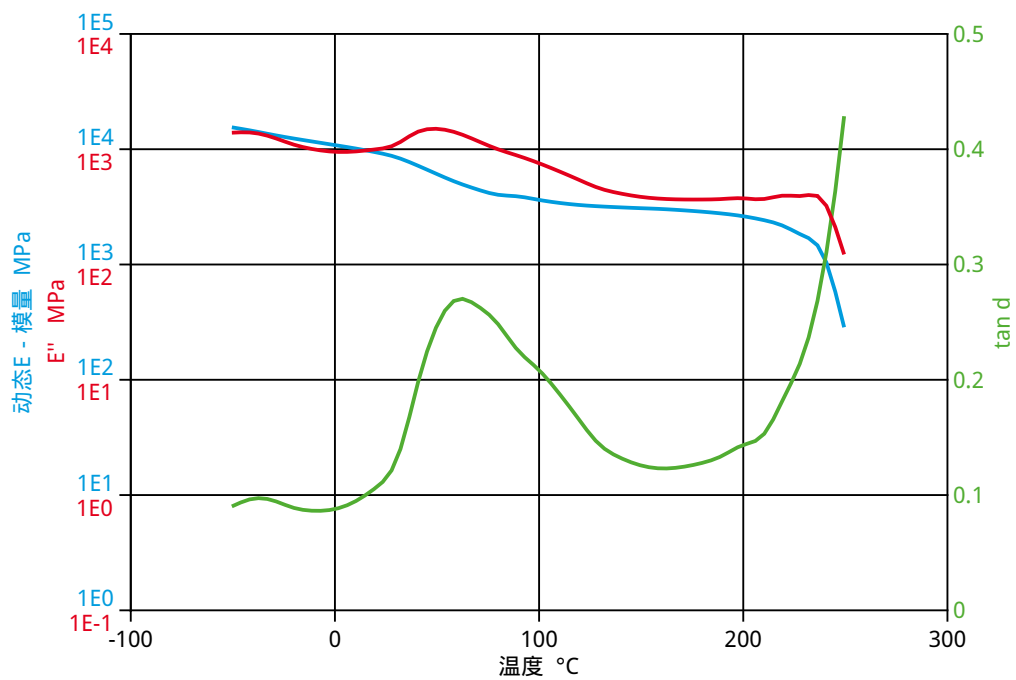




Rynite[®] 408 NC010

THERMOPLASTIC POLYESTER RESIN

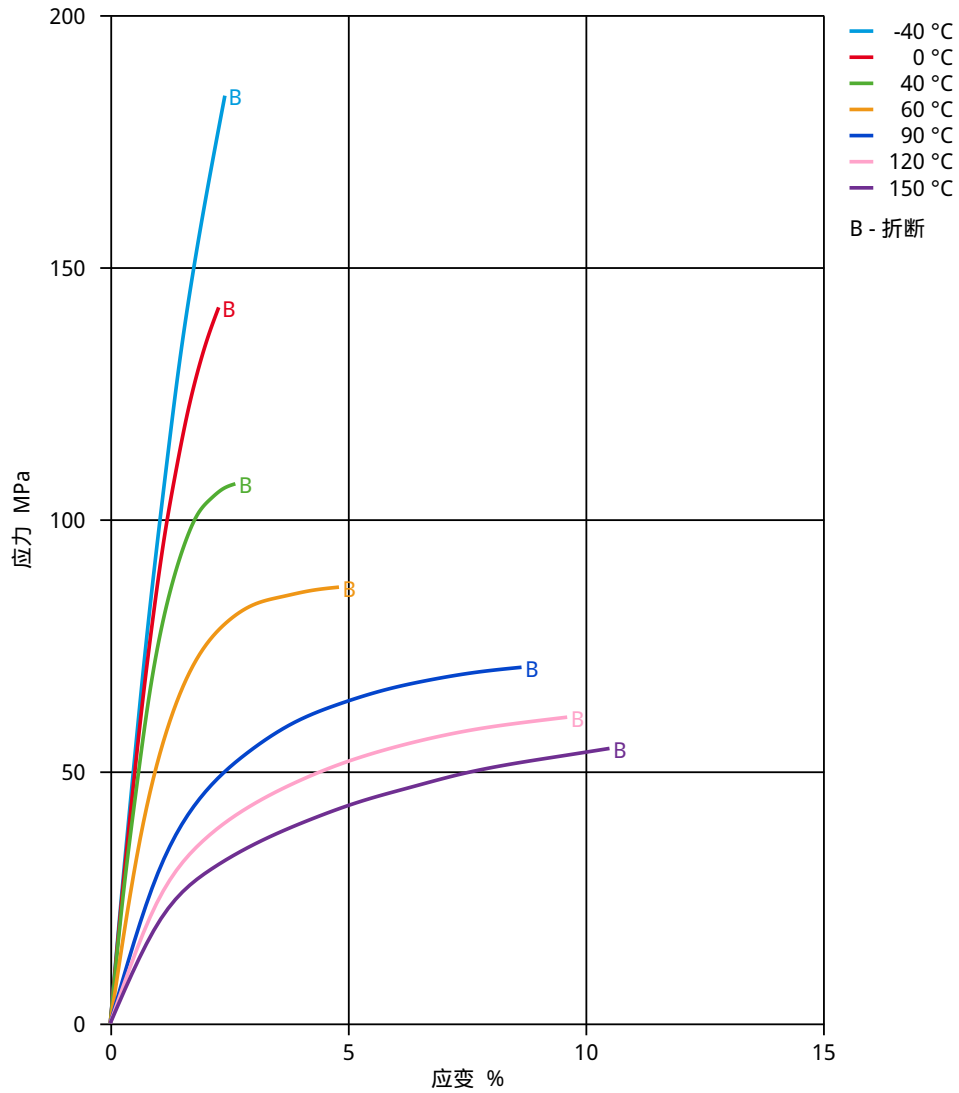
动态E - 模量 - 温度



Rynite[®] 408 NC010

THERMOPLASTIC POLYESTER RESIN

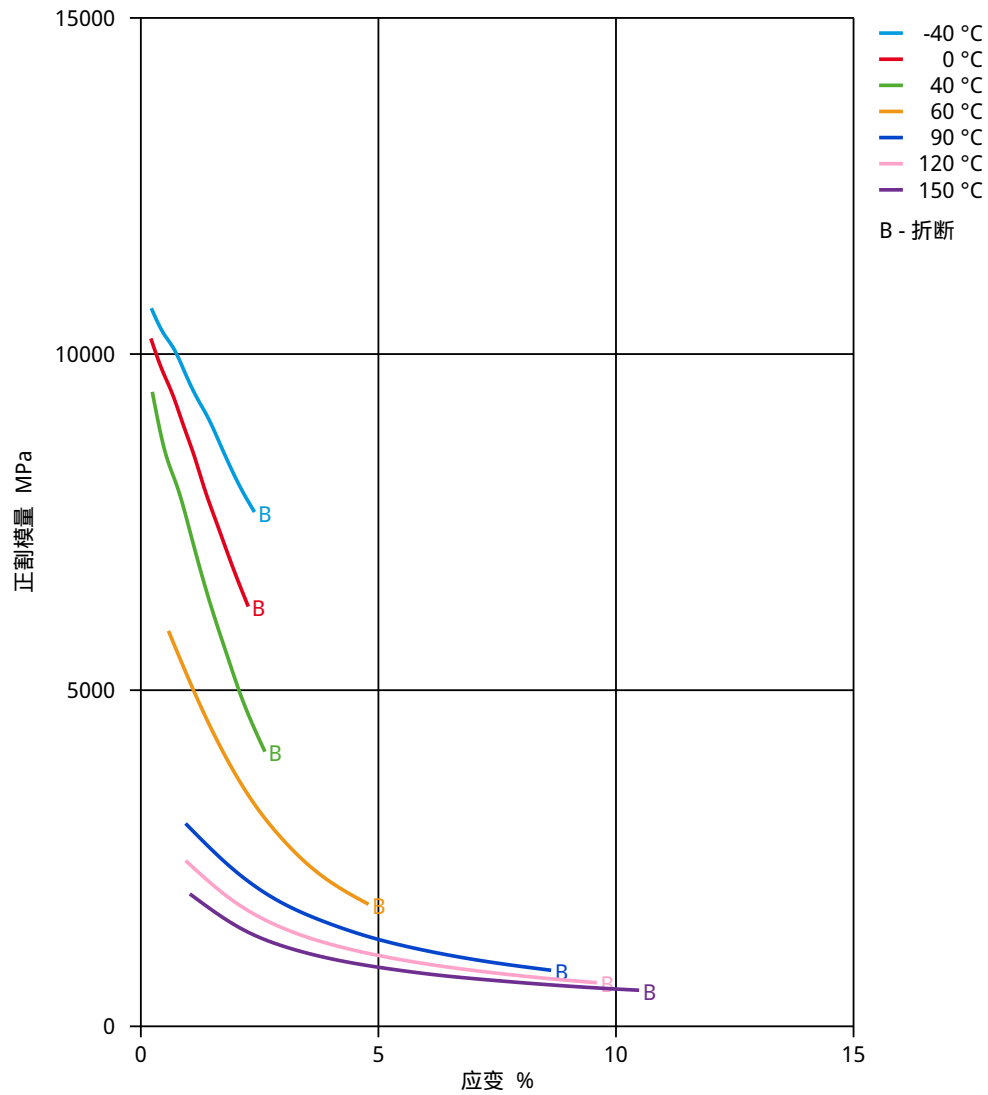
应力 - 应变.



Rynite[®] 408 NC010

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正割模量 - 应变.



Rynite[®] 408 NC010

THERMOPLASTIC POLYESTER RESIN

耐化学性

酸类

- ✓ 醋酸 (5g/100g), 23°C
- ✓ 柠檬酸溶液 (10g/100g), 23°C
- ✓ 乳酸 (10g/100g), 23°C
- ✗ 盐酸 (36g/100g), 23°C
- ✗ 硝酸 (40g/100g), 23°C
- ✗ 硫酸 (38g/100g), 23°C
- ✗ 硫酸 (5g/100g), 23°C
- ✗ 铬酸溶液 (40g/100g), 23°C

碱类

- ✗ 氢氧化钠溶液 (35g/100g), 23°C
- ✓ 氢氧化钠溶液 (1g/100g), 23°C
- ✓ 氨水(氢氧化铵) (10g/100g), 23°C

醇类

- ✓ 异丙醇, 23°C
- ✓ 甲醇, 23°C
- ✓ 乙醇, 23°C

碳氢化合物

- ✓ n-乙烷, 23°C
- ✓ 甲苯, 23°C
- ✓ 异辛烷, 23°C

酮类

- ✓ 丙酮, 23°C

醚类

- ✓ (二)乙醚, 23°C

矿物油

- ✓ SAE 10W40号多效润滑油, 23°C
- ✗ SAE 10W40号多效润滑油, 130°C
- ✗ SAE 89/90号变速箱润滑油, 130°C
- ✓ 绝缘油, 23°C

标准燃油

- ✓ ISO 1817 燃油1号, 60°C
- ✓ ISO 1817 燃油2号, 60°C
- ✓ ISO 1817 燃油3号, 60°C
- ✓ ISO 1817 燃油4号, 60°C
- ✓ 不含酒精的标准燃油(优先使用C类ISO 1817 燃油), 23°C
- ✓ 含酒精的标准燃油(优先使用4号ISO 1817 燃油), 23°C
- ✓ 柴油(优先使用F类ISO 1817液体), 23°C
- ✓ 柴油(优先使用F类ISO 1817液体), 90°C
- ✗ 柴油(优先使用F类ISO 1817液体), >90°C

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盐溶液

- ✓ 氯化钠溶液(10g/100g), 23°C
- ✗ 次氯化钠溶液 (10g/100g), 23°C
- ✓ 碳酸钠溶液 (20g/100g), 23°C
- ✓ 碳酸钠溶液 (2g/100g), 23°C
- ✓ 氯化锌溶液 (50g/100g), 23°C

其它

- ✓ 乙酸乙酯, 23°C
- ✗ 过氧化氢, 23°C
- ✗ DOT4号刹车油, 130°C
- ✗ 乙二醇水溶液 (50g/100g), 108°C
- ✓ 1g/100g 基苯氧-聚环氧乙烷乙烯水溶液, 23°C
- ✓ 油酸 (50g/100g) + 橄榄油 (50g/100g), 23°C
- ✓ 水, 23°C
- ✗ 去离子水, 90°C
- ✓ 酚溶液(5g/100g), 23°C

Symbols used:

- ✓ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).
- ✗ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

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